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Thread size (d_1)		as in ISO 228 Part 1 (pipe thread)	c +0,5 0	d_2 h14	e^1 min.	i $\pm 0,2$	l \approx	s D12	t min.	z min.	Approximate mass (7,85 kg/dm ³) per 1000 units, in kg
as in DIN 13 Part 5, 6 or 7 (metric fine pitch thread)											
M 10 × 1	–	G 1/8 A	3	14	5,7	8	11	5	5	3	6,34
M 12 × 1,5	–	–	3	17	6,9	12	15	6	7	3	11,3
–	–	G 1/4 A	3	18	6,9	12	15	6	7	3	14,6
M 14 × 1,5	–	–	3	19	6,9	12	15	6	7	3	16,0
M 16 × 1,5	–	–	3	21	9,2	12	15	8	7,5	3	19,0
–	–	G 3/8 A	3	22	9,2	12	15	8	7,5	3	21,4
M 18 × 1,5	–	–	4	23	9,2	12	16	8	7,5	3	28,3
M 20 × 1,5	–	–	4	25	11,4	14	18	10	7,5	4	37,5
–	–	G 1/2 A	4	26	11,4	14	18	10	7,5	4	40,8
M 22 × 1,5	–	–	4	27	11,4	14	18	10	7,5	4	47,5
M 24 × 1,5	–	–	4	29	13,7	14	18	12	7,5	4	53,5
M 26 × 1,5	–	–	4	31	13,7	16	20	12	9	4	68,7
–	M 27 × 2	G 3/4 A	4	32	13,7	16	20	12	9	4	73,5
M 30 × 1,5	M 30 × 2	–	4	36	19,4	16	20	17	9	4	84,0
–	M 33 × 2	G 1 A	5	39	19,4	16	21	17	9	4	111
M 36 × 1,5	M 36 × 2	–	5	42	21,7	16	21	19	10,5	4	134
M 38 × 1,5	–	G 1 1/8 A	5	44	21,7	16	21	19	10,5	4	149
–	M 39 × 2	–	5	46	21,7	16	21	19	10,5	4	163
M 42 × 1,5	M 42 × 2	G 1 1/4 A	5	49	25,2	16	21	22	10,5	4	187
M 45 × 1,5	M 45 × 2	–	5	52	25,2	16	21	22	10,5	4	215
M 48 × 1,5	M 48 × 2	G 1 1/2 A	5	55	27,4	16	21	24	10,5	4	246
M 52 × 1,5	M 52 × 2	–	5	60	27,4	16	21	24	10,5	4	302
–	–	G 1 3/4 A	5	62	36,6	20	25	32	14	4	320
–	M 56 × 2	–	5	64	36,6	20	25	32	14	4	386
–	M 60 × 2	G 2 A	5	68	36,6	20	25	32	14	4	445
–	M 64 × 2	–	5	72	36,6	20	25	32	14	4	530

¹⁾ $e_{\min} = 1,14 s_{\min}$ (values rounded).

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